

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claim 1. (Currently Amended) A layered composite sheet, comprising:  
at least one substrate layer consisting essentially of glass-clear polystyrene, impact modified polystyrene, styrene-butadiene block copolymers with 15 to 40 % by wt of butadiene and 85 to 60 % by wt of styrene or mixtures thereof having a thickness ranging from 1 to 100 mm and at least one outer layer having a thickness ranging from 10 to 500  $\mu$ m consisting of the same, or from different thermoformable thermoplastics of glass-clear or impact-modified polystyrene, styrene copolymers and mixtures thereof or consisting of glass-clear or impact-modified polystyrene, styrene copolymers or mixtures thereof into which is admixed at least one auxiliary selected from the group consisting of stabilizers[, and flame retardants[, ~~colorants and fillers~~ in result effective amounts wherein the outer layer comprises from 0.01 to 1 % by weight of a lubricant.

Claim 2. (Previously Presented) A layered composite sheet as claimed in Claim 1, wherein the lubricant comprises metal soaps, paraffin waxes, fatty alcohols, or the esters or amides of fatty acids, or silicones.

Claim 3. (Previously Presented) A layered composite sheet as claimed in Claim 1, wherein the thickness of the outer layer ranges from 50 to 500  $\mu\text{m}$ .

Claim 4. (Previously Presented) A layered composite sheet as claimed in Claim 1, wherein the proportion of the lubricant ranges from 0.1 to 1 % by weight, based on the outer layer.

Claim 5. (Previously Presented) A layered composite sheet as claimed in Claim 1, wherein stearic acid or a stearate is said lubricant.

Claim 6. (Previously Presented) A layered composite sheet as claimed in Claim 1, wherein the outer layer has a higher gloss than the substrate layer.

Claim 7. (Previously Presented) A process for producing a layered composite sheet as claimed in Claim 1 by coextrusion of a lubricant-containing thermoplastic glass-clear or impact-modified polystyrene, styrene copolymers or mixtures thereof for the outer layer with the thermoplastic polymer material of the substrate layer consisting essentially of glass-clear polystyrene, impact modified polystyrene, styrene-butadiene block copolymers with 15 to 40 % by wt of butadiene and 85 to 60 % by wt of styrene or mixtures thereof for lamination of at least one outer layer to a substrate layer.

Claim 8. (Previously Presented) A process as claimed in Claim 7, wherein the lubricant is in the form of a 0.1 - 50 % strength by weight premix in a styrene-butadiene block copolymer when added to the glass-clear polystyrene or impact modified polystyrene for the outer layer.

Claim 9. (Canceled)

Claim 10. (Previously Presented) A molding produced from a layered composite sheet as claimed in Claim 1.

Claim 11. (Previously Presented) A process of producing a molded article, comprising:

thermoforming a layered composite sheet comprising a least one substrate layer consisting essentially of glass-clear polystyrene, impact modified polystyrene, styrene-butadiene block copolymers with 15 to 40 % by wt of butadiene and 85 to 60 % by wt of styrene or mixtures thereof having a thickness ranging from 1 to 100 mm and at least one outer layer having a thickness ranging from 10 to 500  $\mu$ m made from the same, or from different thermoformable thermoplastics selected from the group consisting of glass-clear or impact-modified polystyrene, styrene copolymers and mixtures of these wherein the outer layer comprises from 0.01 to 1 % by weight of a lubricant, into a shaped article.